



| Parts List |       |          |                              |     |                         |          |
|------------|-------|----------|------------------------------|-----|-------------------------|----------|
| Ref        | Class | Part     | Description                  | Qty | Comment                 | Footnote |
| 1          | 456   | 6092     | CRANKSHAFT(L.H. ROTATION)    | 1   |                         |          |
| 1          | 456   | 7680     | CRANKSHAFT(R.L. ROTATION)    | 1   |                         |          |
| 2          |       | 68700    | SPROCKET, CRANKSHAFT         | 1   |                         |          |
| 3          | 28    | 67382    | KEY, SPROCKET AND ALTERNA    | 2   |                         |          |
| 4          | 398   | 6231A 6  | STATOR ASSEMBLY, ALTERNAT    | 1   |                         |          |
| 5          | 10    | 77363    | SCREW, STATOR TO FRONT CO    | 5   |                         |          |
| 6          | 13    | 26996    | LOCKWASHER, STATOR TO COV    | 5   |                         |          |
| 7          | 54    | 73667    | "J" CLIP, ALTERNATOR LEAD AT | 1   |                         |          |
| 8          |       | 93009A 1 | ALTERNATOR ASSEMBLY, FLYW    | 1   |                         |          |
| 9          | 10    | 59644    | SCREW, ALTERNATOR ATTACHI    | 1   |                         |          |
| 10         | 12    | 36103    | WASHER, ALTERNATOR ATTACI    | 1   |                         |          |
| 11         | 251   | 7714     | FLYWHEEL (MCM)               | 1   |                         |          |
| 11         | 251   | 8478A 3  | FLYWHEEL (INBOARD)           | 1   |                         |          |
| 12         | 16    | 32808    | STUD, FLYWHEEL TO COUPLING   | 6   |                         |          |
| 13         |       | 69354A 2 | COUPLING ASSEMBLY (MCM)      | 1   |                         |          |
| 14         | 12    | 32648    | WASHER, FLYWHEEL TO COUPL    | 6   |                         |          |
| 15         | 11    | 34933    | NUT, FLYWHEEL TO COUPLING    | 6   |                         |          |
| 16         | 10    | 49845    | SCREW, FLYWHEEL TO CRANKS    | 6   |                         |          |
| 17         | 13    | 39131    | LOCKWASHER, FLYWHEEL SCF     | 6   |                         |          |
| 18         |       | 77934    | DRIVE PLATE, FLYWHEEL (INBO  | 1   |                         |          |
| 19         | 10    | 56889    | SCREW, DRIVE PLATE TO FLYW   | 6   |                         |          |
| 20         | 13    | 26993    | LOCKWASHER, DRIVE PLATE AT   | 6   |                         |          |
| 21         | 10    | 74335    | SCREW, MAIN BEARING CAPS     | 10  |                         |          |
| 22         |       | 68750    | SEAL, REAR BEARING CAP       | 2   |                         |          |
| 23         |       | 74313A 1 | MAIN BEARING ASSEMBLY (STD)  | 4   | WHEN ORDERING REPLACEME |          |
| 23         |       | 74313A 2 | MAIN BEARING ASSEMBLY (.002  | AR  | WHEN ORDERING REPLACEME |          |
| 23         |       | 74313A 4 | MAIN BEARING ASSEMBLY (.010  | AR  | WHEN ORDERING REPLACEME |          |
| 23         |       | 74313A 3 | MAIN BEARING ASSEMBLY (.020  | AR  | WHEN ORDERING REPLACEME |          |
| 24         |       | 74314A 1 | CENTER MAIN BEARING ASSY (   | 1   | WHEN ORDERING REPLACEME |          |
| 24         |       | 74314A 2 | CENTER MAIN BEARING ASSY (   | AR  | WHEN ORDERING REPLACEME |          |
| 24         |       | 74314A 4 | CENTER MAIN BEARING ASSY (   | AR  | WHEN ORDERING REPLACEME |          |
| 24         |       | 74314A 3 | CENTER MAIN BEARING ASSY (   | AR  | WHEN ORDERING REPLACEME |          |